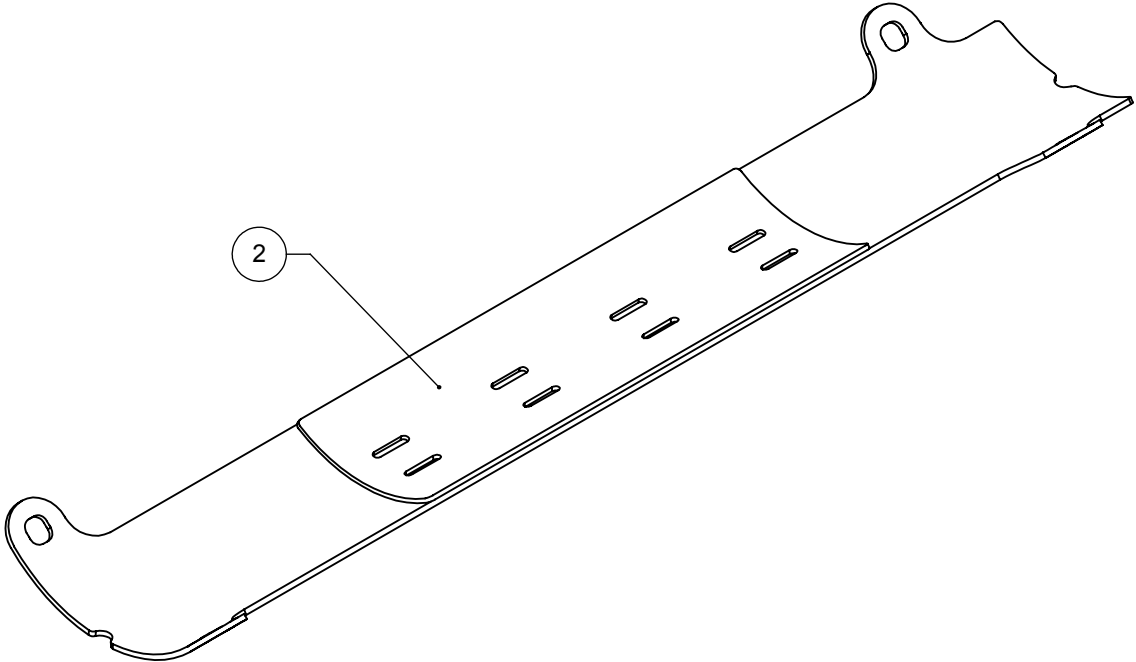
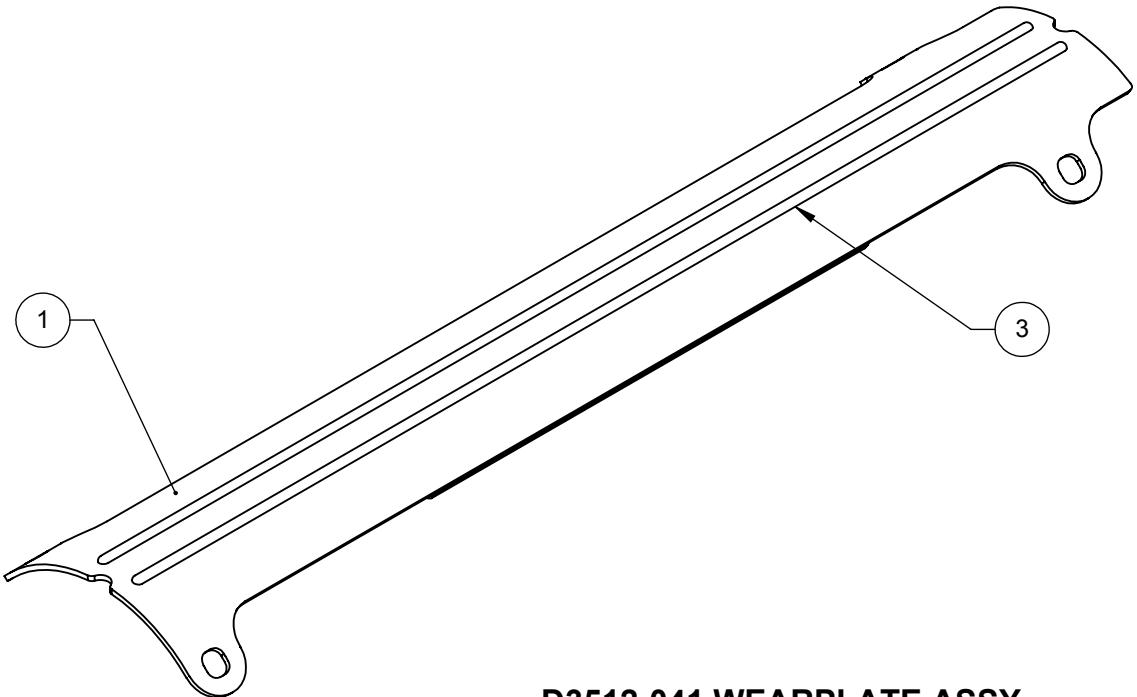


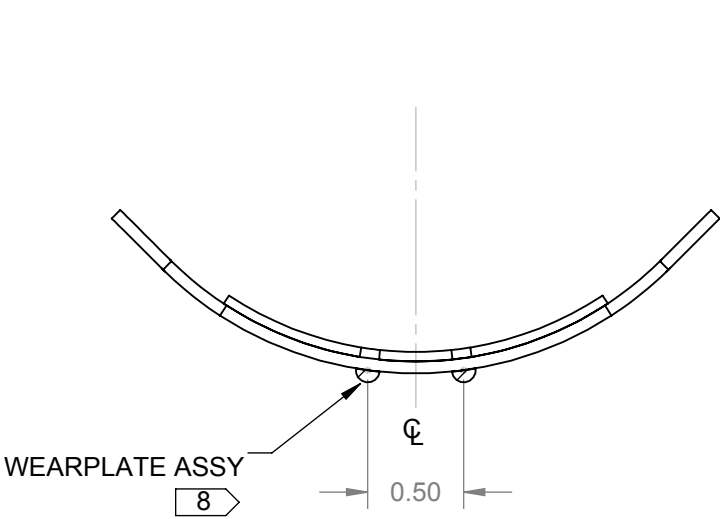
ITEM	QTY -041	P/N	DESCRIPTION
	X	D3512-041	WEARPLATE ASSY
1	1	D3512-1	WEARPLATE
2	1	D3512-3	SPACER
3	A/R	8259 \ 2059B	HARD SURFACING



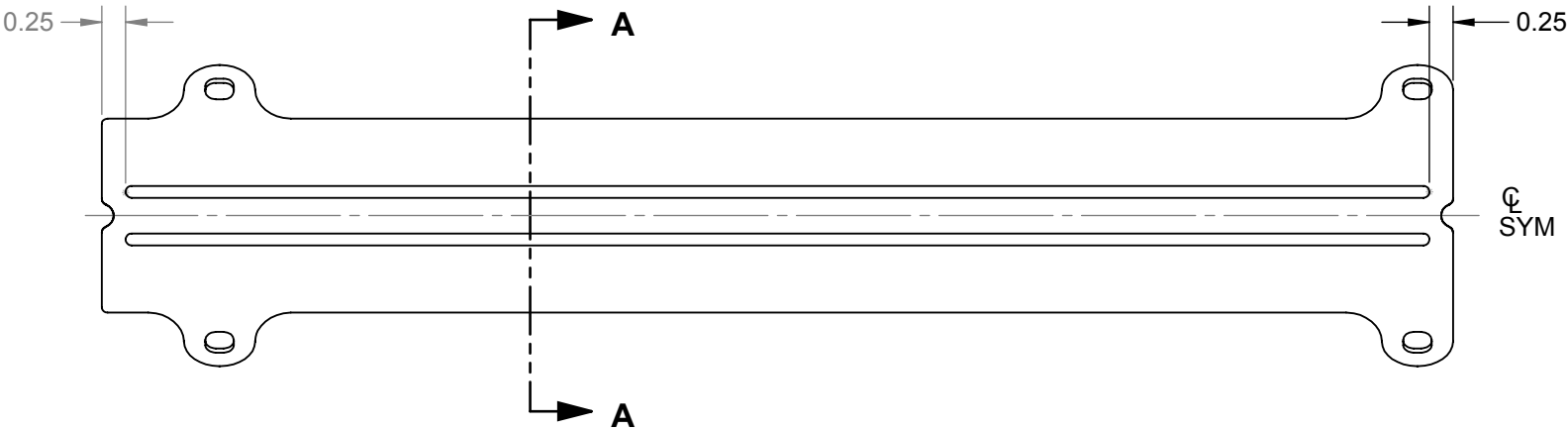
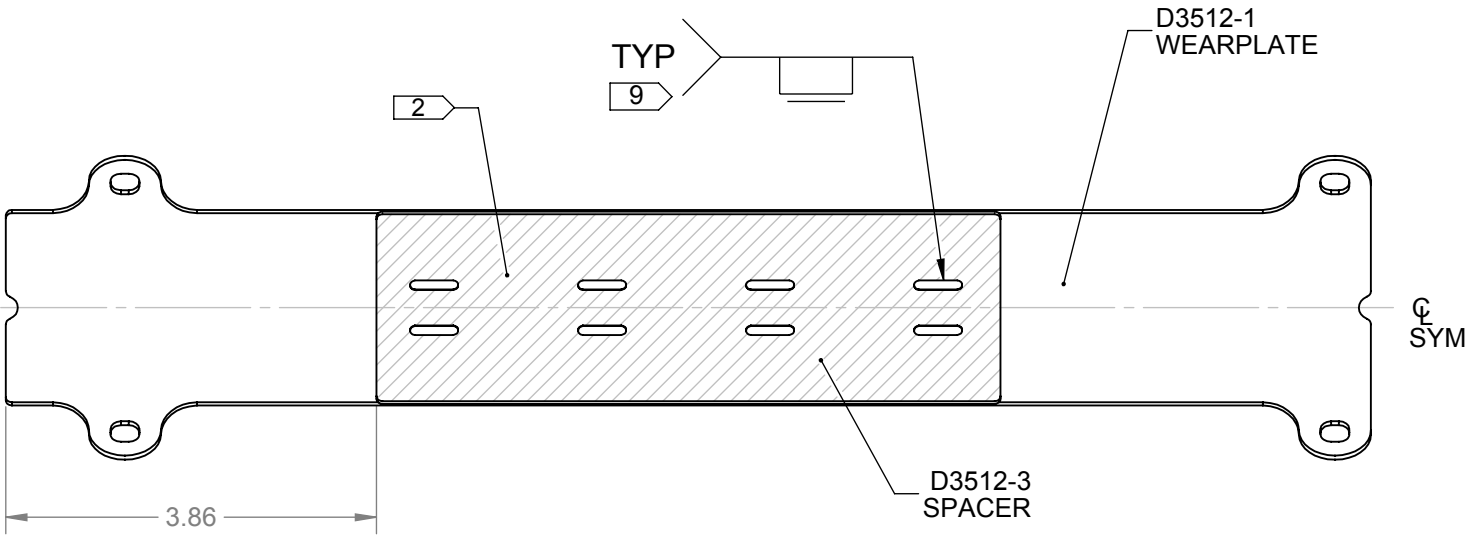
D3512-041 WEARPLATE ASSY

E	ADJUSTED WIDTH OF PART FOR FIT AND FUNCTION DIM 2.12 WAS 2.34, 3.63 WAS 3.84, WELDING NOTES UPDATED FOR ROBOTIC WELDING. GENERAL UPDATE OF DRAWING TO CURRENT STANDARDS. ADDED TWO NOTCHES AT EACH END TO FACILITATE MANUFACTURING (DETAIL C). - 3: CHANGED SLOTS QTY 8 OF 0.5 LG WAS 3 SLOTS AT 1.0 LG ON CL.		SAD	18.03.07
D	ADD D3512-041 AND D3512-3		DW	13.08.28
C	ENLARGE OBOUND FOR EASIER ASSEMBLY UPDATE DRAWING FORMAT ADD WEIGHT		PH	07.10.05
B	CHANGE MATERIAL TO STAINLESS STEEL		PH	06.10.27
A	NEW ISSUE		PH	06.04.21
REV.	DESCRIPTION		BY	DATE
DESIGN	DW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	SAD			
CHECKED	ZF	DRAWING NO.		REV. E15
MFG. APPR.	DD	D3512		SHEET 1 OF 4
APPROVED		TITLE		SCALE
DE APPR.		WEARPLATE ASSY		NTS
DATE	18.03.07	<small>COPYRIGHT © 2006 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>		

PRELIMINARY ISSUE



SECTION A-A
SCALE 2X



D3512-041 WEARPLATE ASSY

- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: COAT HATCHED (CONCAVE) SURFACE WITH TEXTURED COATING, 0.02-0.04 THICK, PER DART QSI 005 4.9
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 METHDOD 6.1
 - 7) WEIGHT: 0.81 lbs
 - 8) APPLY HARD SURFACING WELD BEAD 0.06 - 0.13 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) OR APPLY HARD SURFACING WELD BEAD 0.06 - 0.13 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)
 - 9) WELD PER QSI 004

PRELIMINARY ISSUE

DESIGN	DW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		
CHECKED	ZF	DRAWING NO. D3512	REV. E15
MFG. APPR.	DD		SHEET 2 OF 4
APPROVED		TITLE WEARPLATE ASSY	SCALE NTS
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DATE	18.03.07		

